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**DEVISING OF PRODUCTION BY RECEIVING POSITION
AS BASE OF KANBAN SYSTEM**

The KANBAN system enables the inventory level to be reduced with lower risk of the shortage of components which are needed form manufacturing process. The others benefits of using the system can be the increase of flexibility, the possibility of quick reaction to changing market needs and elimination of waste.

The KANBAN system allows receiving interesting and rather seldom met in economy effects. These are lower costs with the high quality standards of logistics and manufacturing systems.

Translated by Dariusz Milewski